

# EC900 Process Oxygen Analysers



The Series EC900 offers unsurpassed accuracy, reliability and flexibility under the most demanding on-line operating conditions



## Features & Benefits

- Long life, maintenance free, disposable oxygen sensors.
- Ambient air or traceable gas calibration.
- Microprocessor controlled functions.
- Large, autoranging LED display.
- Fast response.
- Unaffected by vibration or position.
- Sturdy, reliable construction with three sensor options.
- Specific to oxygen.
- Insensitive to sample flow rate - percentage through ppm.
- Nitrosave flushing gas control option.

Conforms to European Directives:

Electromagnetic Compatibility Directive 89/336/EEC Low Voltage Directive 73/23/EEC

# Unmatched in High Performance

## Applications

### Chemical / Petrochemical

Chemical Production  
High Purity Gas Production  
Hydrocarbon Refining  
Natural Gas Transmission

### Curing

Electron Beam  
Ultraviolet

### Electronics

Reflow / Wave Soldering  
Solder Powder Production  
Semiconductor Furnaces  
Gas Quality

### Metals

Heat Treating / Annealing  
Steel Production  
Alloys and Powdered Metals

### Pharmaceutical

Inert Packaging  
Vessel Blanketing  
Fermentation

### Process

Ceramics  
Combustion Analysis  
Contact Lens Manufacturing  
Food Packaging  
Glass Fibre Optics  
Inert Gas Welding  
Lamp Manufacturing

### General

Controlled Environments  
R & D  
Glove Boxes  
Oxygen Deficiency

## Unmatched Performance

Systech Instruments has long been recognised worldwide as a leader in oxygen analysis.

Utilising a variety of specially engineered electrochemical fuel cells, the EC900 Oxygen Analysers are designed to monitor oxygen within most industrial gases and atmospheres. These highly advanced instruments incorporate user-friendly software and the highest quality sensors to provide accurate, reliable results.

Whatever your measuring range, the EC900 series has an analyser to suit your needs.

## Cabinetry & Mounting

Three different configurations to match your needs.

- NEMA 4X / IP66 waterproof and weatherproof
- 19 in. rack mount
- Panel or bench mount
- UL and CUL approved Ex-proof

## Explosion Proof Version

- UL and CSA approved
- Split architecture version for:  
Class I, Groups B, C & D; Class II and Class III
- Nema 4/7 rated

## Operator Interface /Diagnostics

- User-friendly menu
- Read-only mode available
- Diagnostic capabilities
- Fault alarms

## Optional Nitrosave Feature

- Control of Nitrogen or flushing gas
- Reduced gas consumption
- Improved productivity
- Reduced product wastage
- Better quality control
- Integrated electronics with analyser
- Control hardware available

## Outputs & Alarm Options

For charting, process control, or remote monitoring.

- RS232 / 485
- Analogue outputs (three channels)
- High / low alarms
- Fault alarms

# Trace On-Line Oxygen Analysis

## Sensor Selection

No need to compromise! Now you can match sensor to application for the best possible reliability and performance. All sensors are manufactured to rigid tolerances and exacting production specifications.

EC920



EC930



EC910



Ex-Proof



## Principle of Operation

The EC900 Series Oxygen Analysers use a variety of electrochemical fuel cells for the detection of oxygen. When oxygen diffuses to the cathode of the cell, a current output is produced directly proportional to the concentration of oxygen in the sample gas.

Specialising in trace oxygen measurements, Systech Instruments' sensors are used in applications from ppb up to 100% oxygen. In addition, sensors can be used on gas streams such as hydrogen, combustibles, hydrocarbons, and inert gases.

All Systech Instruments' sensors are easily calibrated to ambient air. For ISO purposes and in specific applications, traceable calibration gases can be used to meet the most demanding quality assurance programmes.

## Trace (part per million) Sensor

The trace sensor is designed for measuring 0.1ppm – 1% oxygen in most industrial gas streams. Can be calibrated to air. This sensor when used in a normal operating range typically lasts 3 – 5 years.

## Sensor RACE™

The RACE™ Sensor is a breakthrough in electrochemical technology. Our patented design\* prevents the sensor from being saturated by high levels of oxygen. With TURBOPURGE™ levels as low as 20ppm can be reached from ambient air within 2 minutes. This sensor is unaffected by hydrocarbons or volatile atmospheres making it the ideal choice in applications such as wavesolder and reflow ovens.

The RACE™ Sensor is maintenance free, requires only occasional calibration and has no caustic electrolyte to monitor or replace. The RACE™ Sensor carries a 3 year limited warranty.

## Percent Sensor

The Systech percent sensor is capable of accurate measurements from 0 – 100% oxygen. Unlike most electrochemical sensors, this sensor is not affected by acid gases such as carbon dioxide.

## Sampling Systems

- Bypass flowmeter
- Pressure regulator
- Sample pump
- Flow alarm

\* UK Patent no. 2324870. USA Patent no. 5929318



## EC900 Process Oxygen Analysers



### EC910

Bench/Panel Mount  
190H x 237W x 410D (mm)  
7.9 kg



### EC920

IP66/NEMA 4X  
Wall Mount/Weatherproof  
460H x 380W x 160D (mm)  
15.5kg



### EC930

Rack Mount 4U - 19 inch  
Houses 1 or 2 Analysers  
178H x 484W x 410D (mm)  
9.7kg (single unit)

## Technical Specifications

Sensor Type	Trace	Race	Percent
Ranges	0.1ppm - 1%	0.1ppm - 30%	0.3% - 100%
Accuracy: >10ppm	±2% of reading at 20°C ±5% of reading over temperature range	±2% of reading at 20°C ±5% of reading over temperature range	±0.2% of calibrated value at 20°C ±1% of calibrated value over temperature range
<10ppm	±2% of reading + 0.4ppm at 20°C ±5% of reading + 0.6ppm over temperature range	±2% over temperature + 0.4ppm at 20°C ±5% over temperature + 0.6ppm over temperature range	
Response Time	90% within 30sec	Air to 20ppm within 2min	90% within 30sec
Measuring Cell Type	Electrochemical, percentage, trace and RACE™ Cell (US & UK) patents		
Operating Conditions			
Sample Inlet Pressure	0.25 - 2 Barg, 3-30psi		
Sample Flow Rate	Approximately 140 cc/min		
Sample Temperature	0 to 40°C		
Ambient Temperature	0 to 40°C, RH 0-99% non-condensing		
Sample Connections	1/8" OD compression fittings, as standard		
Communications	RS232/485		
Unsuitable Gases	Acid gases, corrosives and solvents in significant concentration		
Power Requirements			
Power Supply	115/230VAC selectable		
Display Type	4 digit high visibility LED		
Options			
High/Low Alarms	2 Volt free changeover contacts. Rated 240V 3A		
Analogue Outputs	3 Analogue output channels: scaleable 4-20mA (0-20mA), 0-10V, 0-100mV, all isolated.		
Autocalibrate	Provision for remote cal start and autocal in progress		
Sample Stream Options	Bypass flowmeter, sample pump, flow alarm, stainless steel sample system in place of brass/copper. Sample conditioning advice available.		
Nitrosave Ex Proof	O <sub>2</sub> measurement and control system EC9500. Consult factory for various configurations.		

Systech Instruments have over 25 years experience of providing analysis solutions for a wide range of industries. From our manufacturing plant in the UK we produce gas analysers for industrial process industries, headspace analysers for monitoring gas flushing of food products and our range of permeation analysers.



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